





### PARTS CATALOGUE / TECHNICAL GUIDE

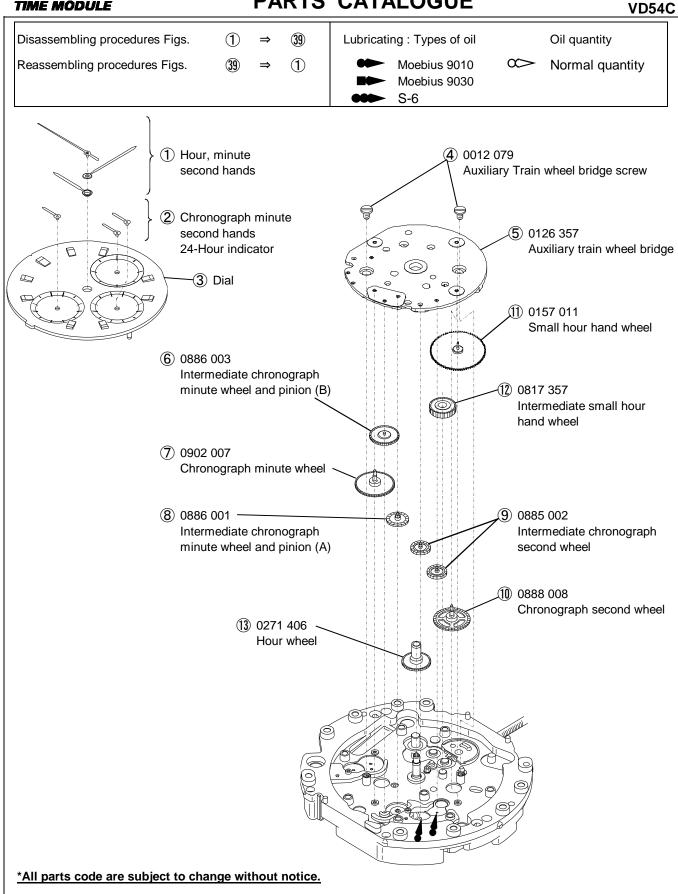
Cal.VD54C

		Version-(
tem	Cal. No.	VD54C
Movement		
Movement size	Outside diameter	(φ D) (3H - 9H) (12H - 6H) φ29.50 mm × 26.00 mm ×
	Casing diameter	(φD) (3H - 9H) (12H - 6H) φ28.80 mm × - × -
	Total height	3.97 mm
Time indication		3 Hands ( Hour , Minute , Second ) Chronograph , 24H indicator
Driving System		Two pole stepping motor Step motor 2 pieces
Additional mechanism		Electronic circuit reset switch Second setting device [ Time ] Indicated by Hour, Minute, Second and 24-Hour hands [ Stop watch ] Up to 60 minute in 1 second split time
Antimagnetic		≧ 1600 A/m
Accuracy		Less than ± 20seconds : Monthly rate at normal temperature range
Battery		SR920SW (SEIZAIKEN) Silver oxide battery $\varphi$ 9.5 x t 2.0 mm Battery life is approximately 3 years
Measuring gate by quartz tester		Use 10-second gate *Set the winding stem with crown at the normal position
Jewels		0 Jewel

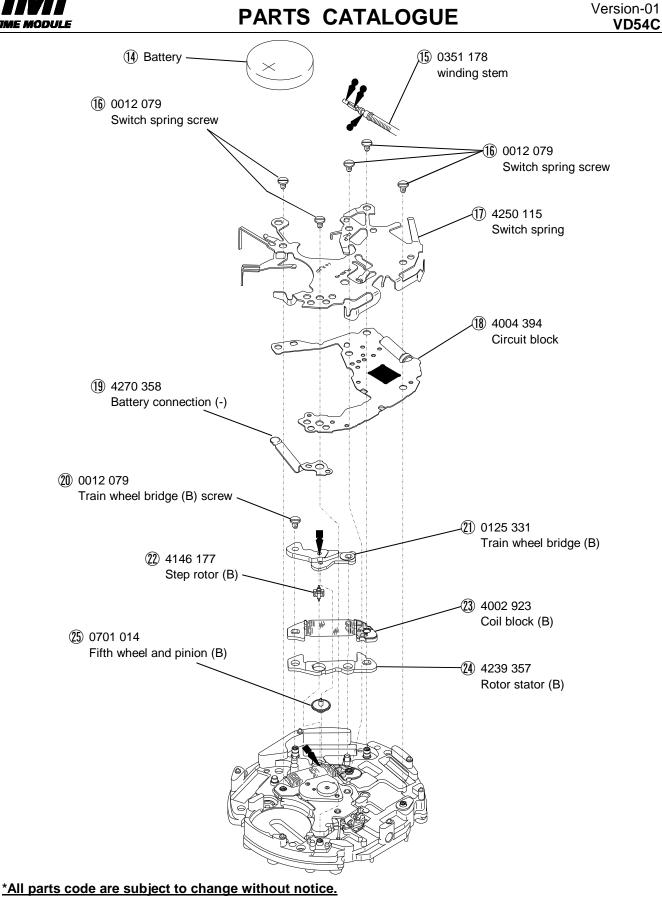


#### PARTS CATALOGUE

Version-02





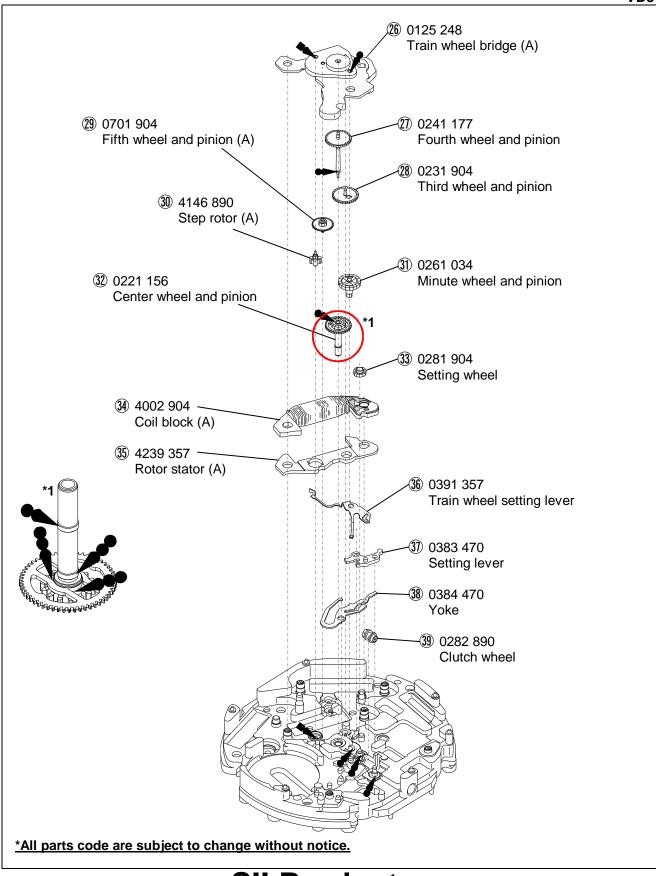


**SII Products** 



### PARTS CATALOGUE

Version-03 VD54C





### **TECHNICAL GUIDE**

Version-01 VD54C

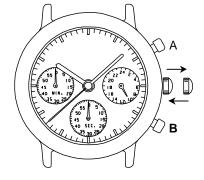
The explanation here is only for the particular point of Cal.VD54C

Tweezers

- **1.REMARKS ON INSTALLING THE BATTERY** 
  - After the battery is replaced with a new one or after the battery is reinstalled following the repairing procedures, Be sure to touch the short-circuit the AC terminal of circuit block and the switch spring with conductive tweezers to reset the circuit as illustrated at right.
  - 2) When the battery replaced with a new one, the time information stored in the built-in IC and the time indicated by the stopwatch hands do not correspond with each other. Reset the stopwatch hands to "0" position following the procedure below. If the stopwatch hands should move improperly, also follow the same procedure.

#### ORDER

- 1 Pull the crown.
- (2) Keep the buttons "A" and "B" pressed at the same time for 2 seconds, and then, release the buttons. The stopwatch second hand move back and returned to where it was.
- (3) Press button "A" or "B" to reset the stopwatch second and minute hands to"0" position.
  - \* By pressing button "A", the hands move counter clockwise.
  - \* By pressing button "B", the hands move clockwise.
- ④ Turn the crown to set the hour, minute and 24-hour hands to the desired time, and push the crown back to the normal position.





### **TECHNICAL GUIDE**

# 1.REMARKS ON INSTALLING THE BATTERY

- (1) HAND
  - How to install the hands

Place the movement directly on a flat metal plate or the like and press in the hands.

- \* Install the hour , minute and second hands at the "12"o'clock position.
- \* Install the chrono minute and second hands at the "0"o'clock position.
- \*Install the 24-Hour indicator at the "24" position.

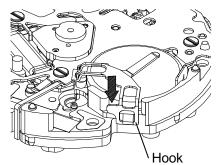
[Reference]	The power of press hands
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Minute & Hour Hands	< 5kg
Second Hand	< 5kg
Chrono Minute & Second	< 3kg
24-Hour indicator	< 3kg

#### (2) Battery

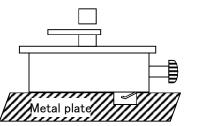
·How to install the battery

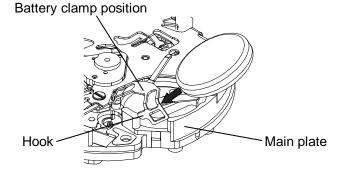
- (1) Remove the hook of the switch springs battery clamp portion.
- (2) Insert the battery sideways, and have the hook of the switch springs battery clamp portion catch the main plate.

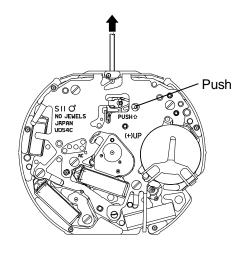


(3) Winding stem •How to remove

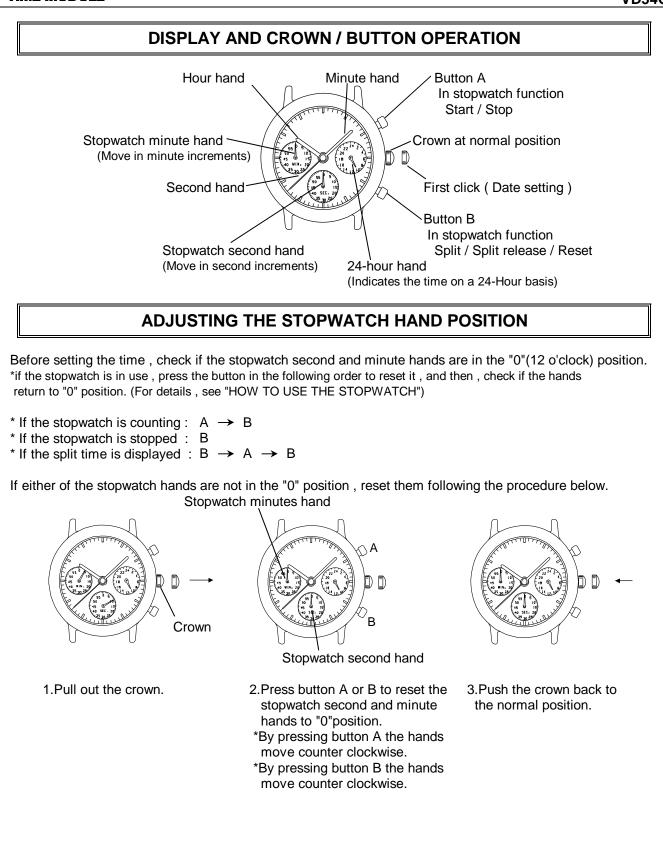
While pushing the indented portion of the arrow pull out the winding stem.





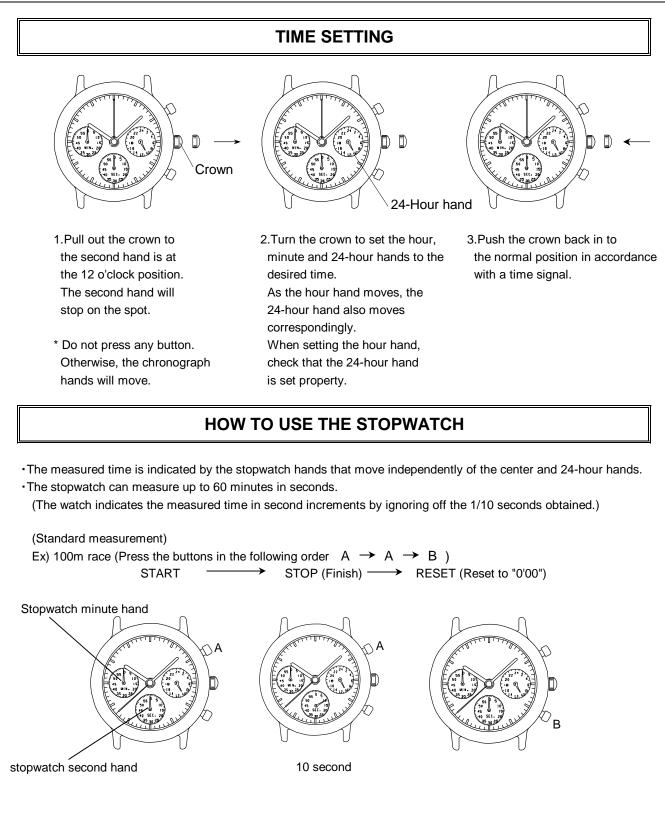




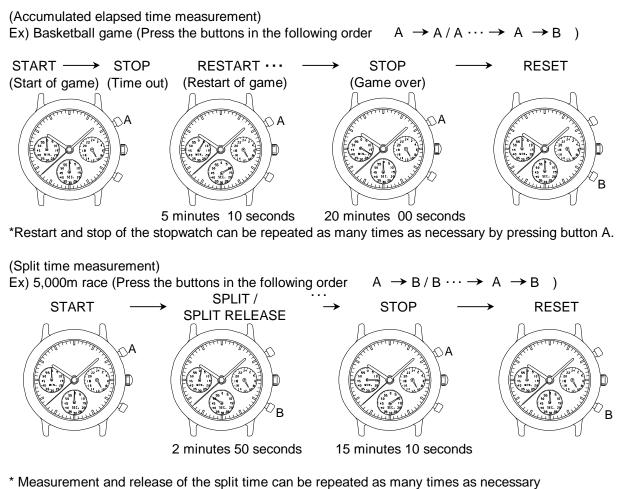




### **OPERATION**







by pressing button B.